

1049 Triad Court, Marietta, Georgia 30062 • (770) 423-1400 Fax (770) 424-6415

MATERIALS TEST REPORT									
Ref. 3	314030-1	Date	May 9, 2019	Page 1		of	2		
Ed Rau Purchase Order #: 19-0502 Shumard Corporation 2411 Weaver Street Haltom City, TX 76117									
	Test Procedure								
Shear		Part Number: 36" ID, 4-foot length, round reinforced							
Load	\boxtimes		concrete pipe						
Impact		Test Procedure: Load pipe until failure per ASTM							
Density			C497-19 external load crushing strength						
Bend		test by the three-edge bearing test							
Pressure		method. See Figure 1 for test setup.							
			Test Results						
Sample I.D.	Load (lbs.)	Load per Linear Foot (lbs.) Remarks				(S			
4	28,297		7,074	G 1					
5	32,720		8,180	N 400			inside of pipe.		
6	32,411		8,103	See F	rigure 2 fo	or exai	mple of crack.		

31,142 AVG.

ISO 9001

Prepared by:

Hailey Brower

Materials Testing

Approved by:

Jeremy Senn

Group Supervisor



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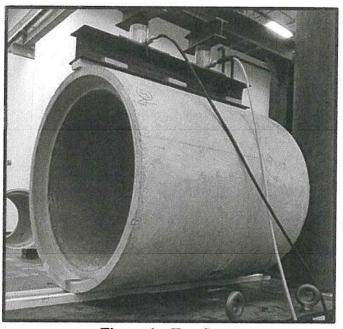


Figure 1 - Test Setup

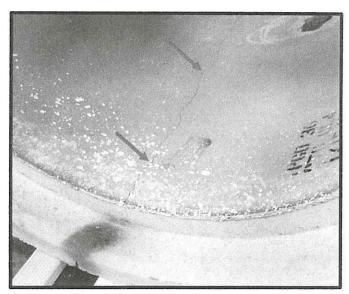


Figure 2 - Inside Crack Example



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MATERIALS TEST REPORT							
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Ed Rau Purchase Order #: 19-0502 Shumard Corporation 2411 Weaver Street Haltom City, TX 76117							
			Test Procedo	ure			
Shear	Part Number: 36" ID, 4-foot length, round reinforced						
Load	\boxtimes			concrete pipe wi	th fiberg	lass liner	
Impact							
Density			Test Proce	dure: Load pipe per	ASTM (C497-19 external	
Bend							
Pressure edge bearing test method as a guide.						od as a guide.	
				See Figure 1 fo	or test set	tup.	
			Test Result	s			
Sample I.D.	Load (lbs.)	Load per	r Linear Foot (lbs.)	R	lemarks		
1	46,119		11,530	Unable to meas			
2	48,134		12,034	pipe, under line outside of pipe. S			
3	50,036		12,509	0.	f cracks.		

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Figure 1 – Test Setup

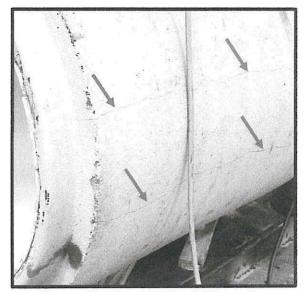


Figure 2 - Outside Crack Examples



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MATERIALS TEST REPORT								
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2411 We	Corporation aver Street City, TX 76117							
			Test Procedu	re				
Shear			Part Numbe	er: Retest of 36"	ID, 4-foo	ot le	ength, round	
Load	\boxtimes		reinforced concrete pipe with new					
Impact			fiberglass liner					
Density			Test Proced	ure: Load pipe p	er ASTN	и С	C497-19 external	
Bend		load crushing strength test by the three-						
Pressure edge bearing test method as a guide					d as a guide.			
See Figure 1 for test setup.							up.	
			Test Results	3				
Sample I.D.	Load (lbs.)	Load per	Load per Linear Foot (lbs.) Remarks					
4	42,090		10,523				to pre-tested	
5	49,221		12,305	pipes. Unable to measure cracks on in of pipe, under liner. Crack measured		k measured on		
6	44,461	outside of pipe. See Figure 2 for example of cracks.				2 Ioi example		

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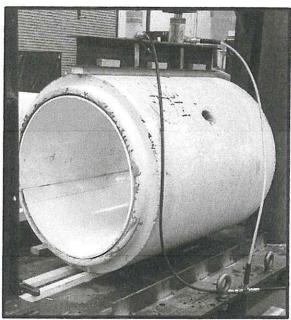


Figure 1 - Test Setup

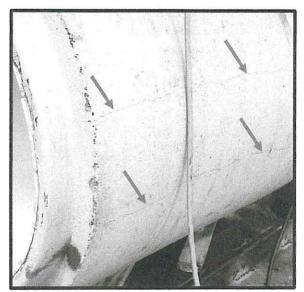


Figure 2 – Outside Crack Examples



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	MATERIALS TEST REPORT							
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Ed Rau Shumard Cor 2411 Weaver Haltom City,	Street	Pu	rchase Order #: 19-	0502				
		Test Proced	ure					
Shear		Part Numb	er: 36" OD, 4-foot l	ength, ro	und fiberglass			
Load	\leq		pipe		²²⁴			
Impact		Test Proce	dure: Loaded 3 pipe	s per AS	ГМ С497-19			
Density			external load c	rushing s	trength test by			
Bend			the three-edge					
Pressure					ion at center of			
			pipe until reach					
			See Figure 1 fo	r test set	up.			
		Test Result	S					
	Se	ee Table I-III for tes	t results.					

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Table I - Sample 1 Test Results

Displacement (in)	Load (lbs.)	Load per Linear Foot (lbs.)	Remarks
1	1,752	438	
2	3,469	867	
3	5,108	1,277	No noticeable damage.
4	6,628	1,657	8
5	8,068	2,017	

Table II – Sample 2 Test Results

Displacement (in)	Load (lbs.)	Load per Linear Foot (lbs.)	Remarks
1	1,200	300	
2	2,346	587	
3	3,441	860	XI
4	4,475	1,119	No noticeable damage.
5	5,426	1,357	
6	6,333	1,583	

Table III - Sample 3 Test Results

Displacement (in)	Load (lbs.)	Load per Linear Foot (lbs.)	Remarks
1	1,128	282	
2	2,408	602	
3	3,528	882	NT
4	4,598	1,150	No noticeable damage.
5	5,602	1,401	
6	6,565	1,641	



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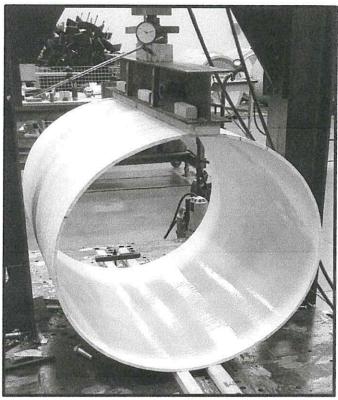


Figure 1 - Test Setup with Pipe Under Load